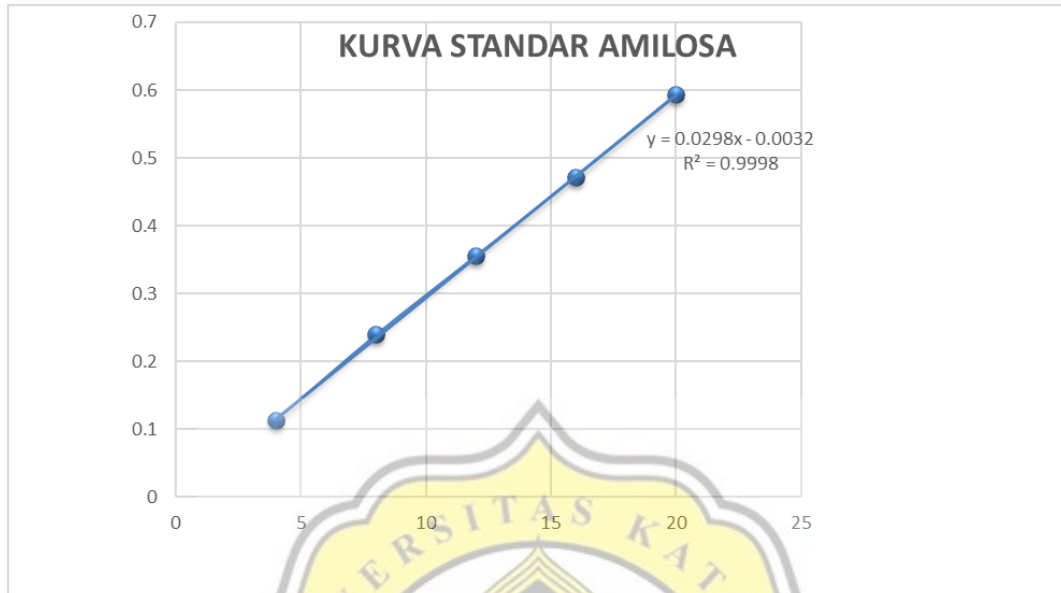
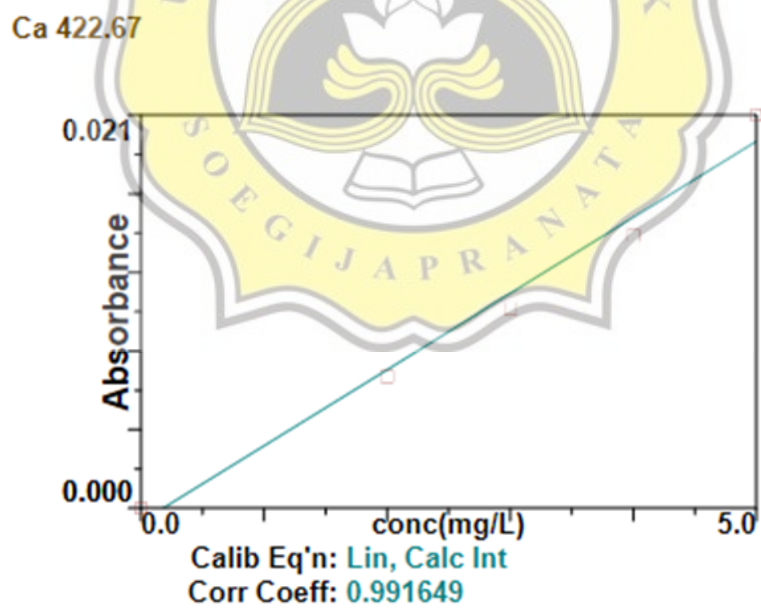


## 7. LAMPIRAN

### Lampiran 1. Kurva Standar



Gambar 16. Kurva Standar Amilosa



Gambar 17. Kurva Standar Kalsium

## Lampiran 2. Analisa Data Fermentasi Tepung Jali

### 7.1. Uji Normalitas

Tests of Normality<sup>a</sup>

| Fermentasi            | Kolmogorov-Smirnov <sup>b</sup> |    |       | Shapiro-Wilk |    |      |
|-----------------------|---------------------------------|----|-------|--------------|----|------|
|                       | Statistic                       | df | Sig.  | Statistic    | df | Sig. |
| derajat_brix JF       | .304                            | 6  | .088  | .795         | 6  | .053 |
| nilai_pH JNF          | .282                            | 6  | .147  | .841         | 6  | .134 |
| JF                    | .275                            | 6  | .177  | .798         | 6  | .057 |
| kadar_amilosa JNF     | .270                            | 6  | .196  | .905         | 6  | .405 |
| JF                    | .211                            | 6  | .200* | .944         | 6  | .693 |
| kadar_pati JNF        | .159                            | 6  | .200* | .958         | 6  | .801 |
| JF                    | .145                            | 6  | .200* | .971         | 6  | .901 |
| kadar_amilopektin JNF | .160                            | 6  | .200* | .954         | 6  | .775 |
| JF                    | .144                            | 6  | .200* | .974         | 6  | .921 |

\*. This is a lower bound of the true significance.

a. derajat\_brix is constant when Fermentasi = JNF. It has been omitted.

b. Lilliefors Significance Correction

### 7.2. Uji Paired Sample T-Test

Paired Samples Test

|                                       | Paired Differences |                |                 |   |          | t     | df | Sig. (2-tailed) |
|---------------------------------------|--------------------|----------------|-----------------|---|----------|-------|----|-----------------|
|                                       | Mean               | Std. Deviation | Std. Error Mean | 95% Confidence Interval of the Difference |          |       |    |                 |
|                                       |                    |                |                 | Lower                                     | Upper    |       |    |                 |
| Pair 1 derajat_brix - Fermentasi      | 10.25000           | 11.75975       | 3.39475         | 2.77821                                   | 17.72179 | 3.019 | 11 | .012            |
| Pair 2 nilai_pH - Fermentasi          | 3.87917            | 2.99772        | .86537          | 1.97451                                   | 5.78383  | 4.483 | 11 | .001            |
| Pair 3 kadar_amilosa - Fermentasi     | .36724             | 1.19977        | .34634          | -.39506                                   | 1.12954  | 1.060 | 11 | .312            |
| Pair 4 kadar_pati - Fermentasi        | 39.90000           | 20.93740       | 6.04411         | 26.59701                                  | 53.20299 | 6.601 | 11 | .000            |
| Pair 5 kadar_amilopektin - Fermentasi | 38.03276           | 20.26281       | 5.84937         | 25.15839                                  | 50.90713 | 6.502 | 11 | .000            |

### Lampiran 3. Analisa Data Produk Crackers

#### 7.3. Uji Normalitas

|                   |         | Tests of Normality              |    |                   |              |    |      |
|-------------------|---------|---------------------------------|----|-------------------|--------------|----|------|
|                   |         | Kolmogorov-Smirnov <sup>a</sup> |    |                   | Shapiro-Wilk |    |      |
|                   | Sampel  | Statistic                       | df | Sig.              | Statistic    | df | Sig. |
| Hardness          | Kontrol | .146                            | 6  | .200 <sup>*</sup> | .967         | 6  | .873 |
|                   | CJ30    | .263                            | 6  | .200 <sup>*</sup> | .862         | 6  | .197 |
|                   | CJ40    | .249                            | 6  | .200 <sup>*</sup> | .924         | 6  | .533 |
|                   | CJ50    | .193                            | 6  | .200 <sup>*</sup> | .957         | 6  | .800 |
| Kadar_air         | Kontrol | .159                            | 6  | .200 <sup>*</sup> | .989         | 6  | .988 |
|                   | CJ30    | .262                            | 6  | .200 <sup>*</sup> | .919         | 6  | .499 |
|                   | CJ40    | .140                            | 6  | .200 <sup>*</sup> | .995         | 6  | .998 |
|                   | CJ50    | .160                            | 6  | .200 <sup>*</sup> | .978         | 6  | .941 |
| Kadar_abu         | Kontrol | .231                            | 6  | .200 <sup>*</sup> | .911         | 6  | .441 |
|                   | CJ30    | .154                            | 6  | .200 <sup>*</sup> | .933         | 6  | .604 |
|                   | CJ40    | .220                            | 6  | .200 <sup>*</sup> | .938         | 6  | .642 |
|                   | CJ50    | .182                            | 6  | .200 <sup>*</sup> | .955         | 6  | .782 |
| Kadar_protein     | Kontrol | .185                            | 6  | .200 <sup>*</sup> | .967         | 6  | .875 |
|                   | CJ30    | .201                            | 6  | .200 <sup>*</sup> | .966         | 6  | .861 |
|                   | CJ40    | .337                            | 6  | .032              | .813         | 6  | .077 |
|                   | CJ50    | .165                            | 6  | .200 <sup>*</sup> | .927         | 6  | .559 |
| Kadar lemak       | Kontrol | .221                            | 6  | .200 <sup>*</sup> | .944         | 6  | .692 |
|                   | CJ30    | .257                            | 6  | .200 <sup>*</sup> | .875         | 6  | .246 |
|                   | CJ40    | .182                            | 6  | .200 <sup>*</sup> | .961         | 6  | .826 |
|                   | CJ50    | .242                            | 6  | .200 <sup>*</sup> | .863         | 6  | .201 |
| Kadar_karbohidrat | Kontrol | .202                            | 6  | .200 <sup>*</sup> | .971         | 6  | .900 |
|                   | CJ30    | .170                            | 6  | .200 <sup>*</sup> | .970         | 6  | .889 |
|                   | CJ40    | .289                            | 6  | .128              | .838         | 6  | .126 |
|                   | CJ50    | .233                            | 6  | .200 <sup>*</sup> | .932         | 6  | .593 |
| Kadar_kalsium     | Kontrol | .295                            | 6  | .112              | .842         | 6  | .136 |
|                   | CJ30    | .315                            | 6  | .064              | .709         | 6  | .008 |
|                   | CJ40    | .284                            | 6  | .142              | .781         | 6  | .039 |
|                   | CJ50    | .308                            | 6  | .077              | .730         | 6  | .013 |
| Total_kalori      | Kontrol | .175                            | 6  | .200 <sup>*</sup> | .946         | 6  | .712 |
|                   | CJ30    | .165                            | 6  | .200 <sup>*</sup> | .952         | 6  | .753 |
|                   | CJ40    | .156                            | 6  | .200 <sup>*</sup> | .965         | 6  | .855 |
|                   | CJ50    | .184                            | 6  | .200 <sup>*</sup> | .944         | 6  | .688 |

\*. This is a lower bound of the true significance.

a. Lilliefors Significance Correction

#### 7.4. Transformasi Data Kadar Kalsium

**Tests of Normality**

| Sampel             | Kolmogorov-Smirnov <sup>a</sup> |    |      | Shapiro-Wilk |    |      |
|--------------------|---------------------------------|----|------|--------------|----|------|
|                    | Statistic                       | df | Sig. | Statistic    | df | Sig. |
| kadar_kalsium CJ30 | .291                            | 6  | .122 | .842         | 6  | .137 |
| CJ40               | .288                            | 6  | .130 | .842         | 6  | .135 |
| CJ50               | .277                            | 6  | .167 | .825         | 6  | .097 |

a. Lilliefors Significance Correction

#### 7.5. Uji Anova dan Uji Duncan

**ANOVA**

|                   |                | Sum of Squares | df | Mean Square | F       | Sig. |
|-------------------|----------------|----------------|----|-------------|---------|------|
| Hardness          | Between Groups | 908947.196     | 3  | 302982.399  | 25.149  | .000 |
|                   | Within Groups  | 240945.598     | 20 | 12047.280   |         |      |
|                   | Total          | 1149892.794    | 23 |             |         |      |
| Kadar_air         | Between Groups | 1.515          | 3  | .505        | 21.318  | .000 |
|                   | Within Groups  | .474           | 20 | .024        |         |      |
|                   | Total          | 1.989          | 23 |             |         |      |
| Kadar_abu         | Between Groups | 2.344          | 3  | .781        | 50.079  | .000 |
|                   | Within Groups  | .312           | 20 | .016        |         |      |
|                   | Total          | 2.656          | 23 |             |         |      |
| Kadar_protein     | Between Groups | 679.702        | 3  | 226.567     | 148.301 | .000 |
|                   | Within Groups  | 30.555         | 20 | 1.528       |         |      |
|                   | Total          | 710.257        | 23 |             |         |      |
| Kadar_lemak       | Between Groups | 4.057          | 3  | 1.352       | 8.982   | .001 |
|                   | Within Groups  | 3.011          | 20 | .151        |         |      |
|                   | Total          | 7.068          | 23 |             |         |      |
| Kadar_karbohidrat | Between Groups | 693.477        | 3  | 231.159     | 190.888 | .000 |
|                   | Within Groups  | 24.219         | 20 | 1.211       |         |      |
|                   | Total          | 717.696        | 23 |             |         |      |
| Kadar_kalsium     | Between Groups | 167.482        | 3  | 55.827      | 3.107   | .050 |
|                   | Within Groups  | 359.327        | 20 | 17.966      |         |      |
|                   | Total          | 526.809        | 23 |             |         |      |
| Total_kalori      | Between Groups | 67.318         | 3  | 22.439      | 5.003   | .009 |
|                   | Within Groups  | 89.709         | 20 | 4.485       |         |      |
|                   | Total          | 157.026        | 23 |             |         |      |

**Hardness**Duncan<sup>a</sup>

| Sampel  | N | Subset for alpha = 0.05 |           |           |
|---------|---|-------------------------|-----------|-----------|
|         |   | 1                       | 2         | 3         |
| CJ30    | 6 | 1431.9537               |           |           |
| CJ40    | 6 |                         | 1704.5065 |           |
| Kontrol | 6 |                         |           | 1884.5203 |
| CJ50    | 6 |                         |           | 1925.7333 |
| Sig.    |   | 1.000                   | 1.000     | .523      |

Means for groups in homogeneous subsets are displayed.

a. Uses Harmonic Mean Sample Size = 6.000.

**Kadar\_air**Duncan<sup>a</sup>

| Sampel  | N | Subset for alpha = 0.05 |        |        |
|---------|---|-------------------------|--------|--------|
|         |   | 1                       | 2      | 3      |
| CJ50    | 6 | 5.2571                  |        |        |
| CJ40    | 6 |                         | 5.5696 |        |
| CJ30    | 6 |                         |        | 5.7956 |
| Kontrol | 6 |                         |        | 5.9173 |
| Sig.    |   | 1.000                   | 1.000  | .186   |

Means for groups in homogeneous subsets are displayed.

a. Uses Harmonic Mean Sample Size = 6.000.

**Kadar\_abu**Duncan<sup>a</sup>

| Sampel  | N | Subset for alpha = 0.05 |        |        |
|---------|---|-------------------------|--------|--------|
|         |   | 1                       | 2      | 3      |
| Kontrol | 6 | 2.3382                  |        |        |
| CJ30    | 6 |                         | 2.9477 |        |
| CJ40    | 6 |                         | 3.0382 | 3.0382 |
| CJ50    | 6 |                         |        | 3.1411 |
| Sig.    |   | 1.000                   | .223   | .169   |

Means for groups in homogeneous subsets are displayed.

a. Uses Harmonic Mean Sample Size = 6.000.

**Kadar\_protein**Duncan<sup>a</sup>

| Sampel  | N | Subset for alpha = 0.05 |         |         |
|---------|---|-------------------------|---------|---------|
|         |   | 1                       | 2       | 3       |
| Kontrol | 6 | 10.1328                 |         |         |
| CJ30    | 6 |                         | 20.0148 |         |
| CJ40    | 6 |                         |         | 22.4049 |
| CJ50    | 6 |                         |         | 23.6956 |
| Sig.    |   | 1.000                   | 1.000   | .086    |

Means for groups in homogeneous subsets are displayed.

a. Uses Harmonic Mean Sample Size = 6.000.

**Kadar\_Jemak**Duncan<sup>a</sup>

| Sampel  | N | Subset for alpha = 0.05 |         |
|---------|---|-------------------------|---------|
|         |   | 1                       | 2       |
| CJ50    | 6 | 12.2692                 |         |
| CJ40    | 6 | 12.5751                 |         |
| Kontrol | 6 | 12.7010                 |         |
| CJ30    | 6 |                         | 13.3926 |
| Sig.    |   | .082                    | 1.000   |

Means for groups in homogeneous subsets are displayed.

a. Uses Harmonic Mean Sample Size = 6.000.

**Kadar\_karbohidrat**Duncan<sup>a</sup>

| Sampel  | N | Subset for alpha = 0.05 |         |         |
|---------|---|-------------------------|---------|---------|
|         |   | 1                       | 2       | 3       |
| CJ50    | 6 | 55.6370                 |         |         |
| CJ40    | 6 | 56.4123                 |         |         |
| CJ30    | 6 |                         | 57.8493 |         |
| Kontrol | 6 |                         |         | 68.9107 |
| Sig.    |   | .237                    | 1.000   | 1.000   |

Means for groups in homogeneous subsets are displayed.

a. Uses Harmonic Mean Sample Size = 6.000.

**Kadar\_kalsium**Duncan<sup>a</sup>

| Sampel  | N | Subset for alpha = 0.05 |         |
|---------|---|-------------------------|---------|
|         |   | 1                       | 2       |
| Kontrol | 6 | 18.7349                 |         |
| CJ30    | 6 | 22.7703                 | 22.7703 |
| CJ40    | 6 |                         | 24.4932 |
| CJ50    | 6 |                         | 25.7310 |
| Sig.    |   | .115                    | .266    |

Means for groups in homogeneous subsets are displayed.

a. Uses Harmonic Mean Sample Size = 6.000.

**Total\_kalori**Duncan<sup>a</sup>

| Sampel  | N | Subset for alpha = 0.05 |          |          |
|---------|---|-------------------------|----------|----------|
|         |   | 1                       | 2        | 3        |
| CJ50    | 6 | 427.7532                |          |          |
| CJ40    | 6 | 428.4441                | 428.4441 |          |
| Kontrol | 6 |                         | 430.4830 | 430.4830 |
| CJ30    | 6 |                         |          | 431.9899 |
| Sig.    |   | .578                    | .111     | .232     |

Means for groups in homogeneous subsets are displayed.

a. Uses Harmonic Mean Sample Size = 6.000.

**Lampiran 4. Uji Korelasi**

|                   |                     | Correlations |           |           |               |             |                   |               |
|-------------------|---------------------|--------------|-----------|-----------|---------------|-------------|-------------------|---------------|
|                   |                     | Hardness     | Kadar_air | Kadar_abu | Kadar_protein | Kadar_lemak | Kadar_karbohidrat | Kadar_kalsium |
| Hardness          | Pearson Correlation | 1            | -.272     | -.291     | -.187         | -.596**     | .277              | .182          |
|                   | Sig. (2-tailed)     |              | .199      | .168      | .382          | .002        | .190              | .393          |
|                   | N                   | 24           | 24        | 24        | 24            | 24          | 24                | 24            |
| Kadar_air         | Pearson Correlation | -.272        | 1         | -.653**   | -.733**       | .466*       | .670**            | -.448*        |
|                   | Sig. (2-tailed)     | .199         |           | .001      | .000          | .022        | .000              | .028          |
|                   | N                   | 24           | 24        | 24        | 24            | 24          | 24                | 24            |
| Kadar_abu         | Pearson Correlation | -.291        | -.653**   | 1         | .903**        | -.138       | -.911**           | .325          |
|                   | Sig. (2-tailed)     | .168         | .001      |           | .000          | .521        | .000              | .122          |
|                   | N                   | 24           | 24        | 24        | 24            | 24          | 24                | 24            |
| Kadar_protein     | Pearson Correlation | -.187        | -.733**   | .903**    | 1             | -.190       | -.992**           | .596**        |
|                   | Sig. (2-tailed)     | .382         | .000      | .000      |               | .374        | .000              | .002          |
|                   | N                   | 24           | 24        | 24        | 24            | 24          | 24                | 24            |
| Kadar_lemak       | Pearson Correlation | -.596**      | .466*     | -.138     | -.190         | 1           | .074              | -.291         |
|                   | Sig. (2-tailed)     | .002         | .022      | .521      | .374          |             | .733              | .167          |
|                   | N                   | 24           | 24        | 24        | 24            | 24          | 24                | 24            |
| Kadar_karbohidrat | Pearson Correlation | .277         | .670**    | -.911**   | -.992**       | .074        | 1                 | -.560**       |
|                   | Sig. (2-tailed)     | .190         | .000      | .000      | .000          | .733        |                   | .004          |
|                   | N                   | 24           | 24        | 24        | 24            | 24          | 24                | 24            |
| Kadar_kalsium     | Pearson Correlation | .182         | -.448*    | .325      | .596**        | -.291       | -.560**           | 1             |
|                   | Sig. (2-tailed)     | .393         | .028      | .122      | .002          | .167        | .004              |               |
|                   | N                   | 24           | 24        | 24        | 24            | 24          | 24                | 24            |

\*\* . Correlation is significant at the 0.01 level (2-tailed).

\* . Correlation is significant at the 0.05 level (2-tailed).



**6.37%** PLAGIARISM  
APPROXIMATELY

**0.03% IN QUOTES** 

## Report #13278669

PENDAHULUAN Latar Belakang Di era yang semakin maju ini, banyak sekali inovasi baru dalam pembuatan produk bakery dengan melakukan substitusi tepung terigu menggunakan bahan pangan lokal. Tujuan dilakukan substitusi tepung terigu yaitu selain untuk menambah nilai gizi dari suatu produk yang akan dihasilkan, juga untuk mengurangi impor gandum yang mana semakin tahun terus meningkat. Masyarakat juga cenderung memilih makanan siap saji dan praktis seperti snack atau camilan. Salah satu camilan produk bakery yang banyak dikonsumsi dari semua kalangan yaitu crackers. Menurut Keputusan Kepala BPOM tahun 2006, krekers (crackers) merupakan jenis biskuit dengan bahan berupa adonan terigu dan air, yang dapat difermentasi maupun tidak, memiliki rasa asin, bentuk pipih dan bertekstur renyah. Di Indonesia sendiri gandum sulit untuk ditanam dan dikembangkan karena beriklim tropis dan juga kontur tanah yang berbukit-bukit sehingga tidak cocok untuk menanam gandum. Hal tersebut mengakibatkan Indonesia harus mengimpor