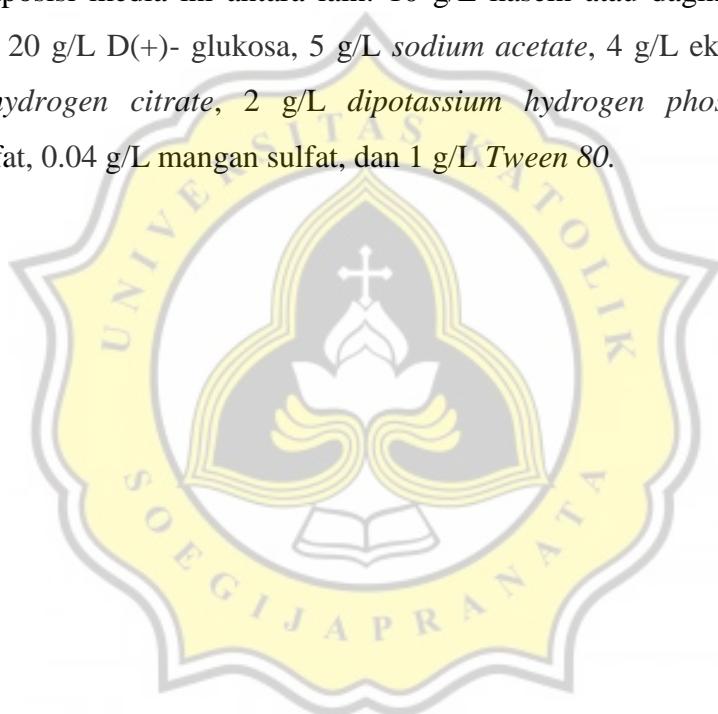


## **7. LAMPIRAN**

### **Lampiran 1. Media yang digunakan untuk pembuatan inokulum**

#### **Media deMan Rogosa Sharpe Broth (MRS-B) “Merck”**

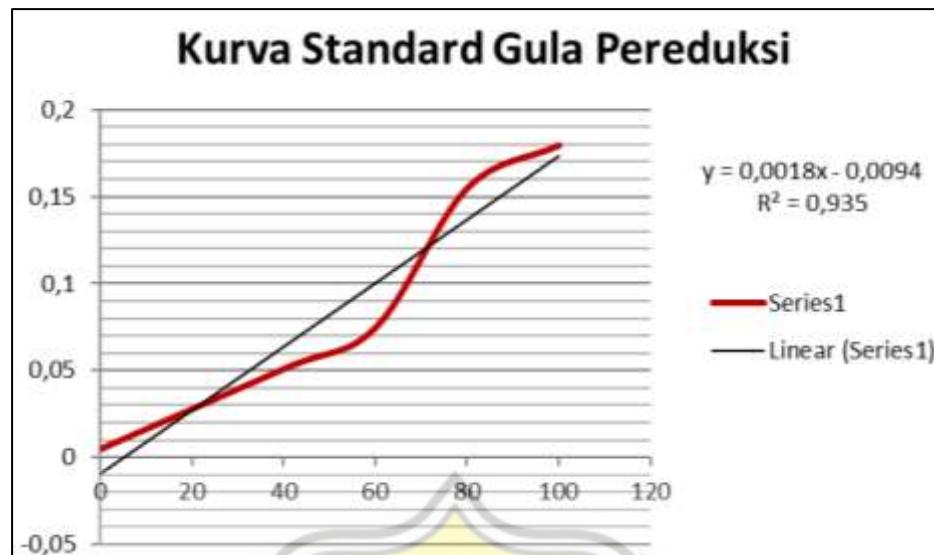
Media dibuat dengan cara melarutkan 52,2 g bubuk media MRSB ke dalam 1 L aquades, kemudian diaduk dengan *stirrer* hingga terlarut sempurna. Setelah itu dilakukan sterilisasi media tersebut menggunakan *autoclave* dengan suhu 121°C selama 15 menit. Komposisi media ini antara lain: 10 g/L kasein atau daging pepton, 8 g/L ekstrak daging, 20 g/L D(+) glukosa, 5 g/L sodium acetate, 4 g/L ekstrak ragi, 2 g/L *diammonium hydrogen citrate*, 2 g/L *dipotassium hydrogen phosphate*, 0,2 g/L magnesium sulfat, 0,04 g/L mangan sulfat, dan 1 g/L *Tween 80*.



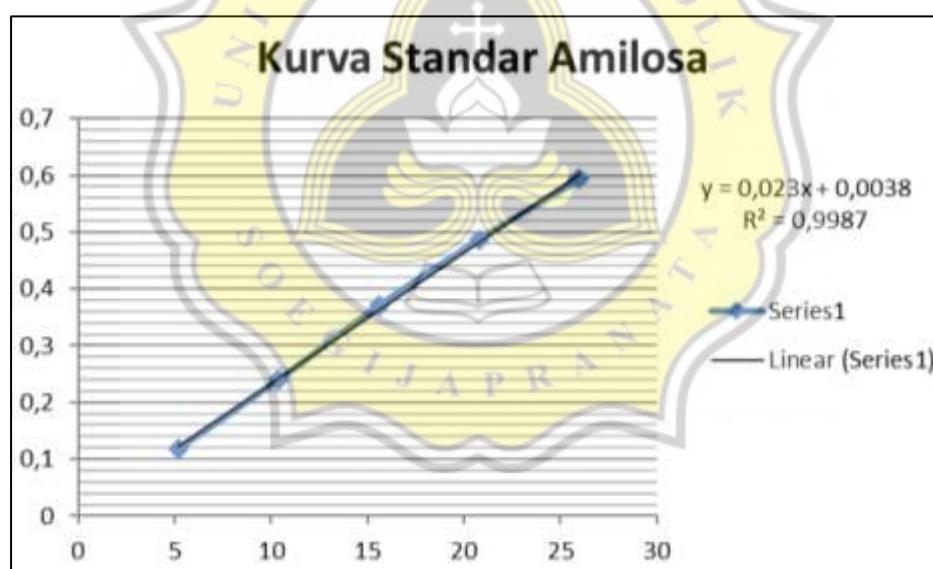
## Lampiran 2. Komposisi Larutan Standar McFarland 2 dan 3

Larutan standar McFarland 2 dan 3 digunakan untuk menentukan jumlah bakteri *Lactobacillus pentosus* LLA18 dan *Lactobacillus fermentum* LLB3 pada pembuatan inokulum bakteri asam laktat. Larutan Mc Farland 2 setara dengan jumlah bakteri  $6 \times 10^8$  CFU/mL. Larutan ini dibuat dengan mencampurkan 9,8 ml dari 1%  $H_2SO_4$  dengan 0,2 ml dari 1%  $BaCl_2$ . Sedangkan larutan Mc Farland 3 setara dengan jumlah bakteri  $9 \times 10^8$  CFU / mL. Larutan ini dibuat dengan mencampurkan 9,7 ml dari 1%  $H_2SO_4$  dengan 0,3 ml dari 1%  $BaCl_2$ .



**Lampiran 3. Kurva Standar Gula Pereduksi dan Standar Amilosa**

Gambar 13. Kurva Standar Gula Pereduksi



Gambar 14. Kurva Standar Amilosa

## Lampiran 4. Analisis Statistik Kadar Air

### Uji Normalitas Data

Tests of Normality						
	Kolmogorov-Smirnov <sup>a</sup>			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
KadarAir	,082	60	,200*	,981	60	,487

\*. This is a lower bound of the true significance.

a. Lilliefors Significance Correction

### Uji Homogenitas Data dengan Jenis Bakteri

Test of Homogeneity of Variance					
	Levene Statistic	df1	df2	Sig.	
KadarAir	Based on Mean	,181	1	58	,672
	Based on Median	,110	1	58	,741
	Based on Median and with adjusted df	,110	1	57,847	,741
	Based on trimmed mean	,190	1	58	,665

### Uji Homogenitas Data dengan Waktu Fermentasi

Test of Homogeneity of Variance					
	Levene Statistic	df1	df2	Sig.	
KadarAir	Based on Mean	1,776	4	55	,147
	Based on Median	1,263	4	55	,296
	Based on Median and with adjusted df	1,263	4	44,308	,299
	Based on trimmed mean	1,696	4	55	,164

### Uji Duncan

KadarAir						
Duncan <sup>a</sup>						
Bakteri_Han	N	1	2	3	4	5
LLA18 96 jam	6	5,8442				
LLA18 120 Jam	6	5,9756				
LLB3 72 jam	6	6,3463	6,3463			
LLA18 72 jam	6	6,3596	6,3596			
LLA18 24 jam	6		7,5190	7,5190		
LLB3 120 jam	6			7,6393		
LLB3 96 jam	6				8,0761	8,0761
LLA18 48 jam	6				8,5361	8,5361
LLB3 24 jam	6					9,0836
LLB3 48 jam	6					9,3923
Sig.		,412	,053	,104	,096	,157

Means for groups in homogeneous subsets are displayed.

a. Uses Harmonic Mean Sample Size = 6,000.

## Lampiran 5. Analisis Statistik Kadar Abu

### Uji Normalitas Data

Tests of Normality						
	Kolmogorov-Smirnov <sup>a</sup>			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
KadarAbu	,114	60	,053	,961	60	,051
a. Lilliefors Significance Correction						

### Uji Homogenitas Data dengan Jenis Bakteri

Test of Homogeneity of Variance					
	Levene Statistic	df1	df2	Sig.	
KadarAir	Based on Mean	1,776	4	55	,147
	Based on Median	1,263	4	55	,296
	Based on Median and with adjusted df	1,263	4	44,308	,299
	Based on trimmed mean	1,696	4	55	,164

### Uji Homogenitas Data dengan Waktu Fermentasi

Test of Homogeneity of Variance					
	Levene Statistic	df1	df2	Sig.	
KadarAbu	Based on Mean	1,821	1	58	,182
	Based on Median	1,266	1	58	,265
	Based on Median and with adjusted df	1,266	1	55,820	,265
	Based on trimmed mean	1,797	1	58	,185

### Uji Duncan

KadarAbu						
Duncan <sup>a</sup>	N	1	2	3	4	5
Bakter_Han	N					
LLB3 72 jam	6	,0999				
LLB3 96 jam	6		,3165			
LLA1@120 Jam	6		,3332			
LLA1@ 96 jam	6		,3333			
LLB3 120 jam	6		,3832			
LLB3 48 jam	6			,5330		
LLA1@ 48 jam	6			,5497		
LLA1@ 72 jam	6				,6661	
LLB3 24 jam	6					,6666
LLA1@ 24 Jam	6					,8992
Sig.		1,000	,245	,746	,993	1,000

Means for groups in homogeneous subsets are displayed.

a. Uses Harmonic Mean Sample Size = 6,000.

## Lampiran 6. Analisis Statistik Kadar Protein

### Uji Normalitas Data

Tests of Normality						
	Kolmogorov-Smirnov <sup>a</sup>			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
KadarProtein	,101	60	,200*	,962	60	,056

\*. This is a lower bound of the true significance.

a. Lilliefors Significance Correction

### Uji Homogenitas Data dengan Jenis Bakteri

Test of Homogeneity of Variance					
		Levene Statistic	df1	df2	Sig.
KadarProtein	Based on Mean	4,769	1	58	,033
	Based on Median	1,861	1	58	,178
	Based on Median and with adjusted df	1,861	1	42,406	,180
	Based on trimmed mean	4,382	1	58	,041

### Uji Homogenitas Data dengan Waktu Fermentasi

Test of Homogeneity of Variance					
		Levene Statistic	df1	df2	Sig.
KadarProtein	Based on Mean	24,510	4	55	,000
	Based on Median	21,812	4	55	,000
	Based on Median and with adjusted df	21,812	4	47,362	,000
	Based on trimmed mean	24,488	4	55	,000

### Uji Duncan

KadarProtein											
Duncan <sup>a</sup>											
Bakteri_Hari	N	1	2	3	4	5	6	7	8	9	10
LLA18_24 Jam	6	5,4861									
LLA18_48 jam	6		6,5950								
LLA18_72 jam	6			8,1124							
LLA18_96 jam	6				9,3380						
LLA18_120 Jam	6					9,9216					
LLB3_48 jam	6						11,9059				
LLB3_72 jam	6							12,5479			
LLB3_96 jam	6								13,5401		
LLB3_120 jam	6									15,5820	
Sig.		1,000	1,000	1,000	1,000	1,000	1,000	1,000	1,000	1,000	1,000

Means for groups in homogeneous subsets are displayed.

a. Uses Harmonic Mean Sample Size = 6,000.

## Lampiran 7. Analisis Statistik Kadar Lemak

### Uji Normalitas Data

Tests of Normality						
	Kolmogorov-Smirnov <sup>a</sup>		Shapiro-Wilk			
	Statistic	df	Sig.	Statistic	df	Sig.
KadarLemak	,078	60	,200*	,971	60	,163

\*. This is a lower bound of the true significance.

a. Lilliefors Significance Correction

### Uji Homogenitas Data dengan Jenis Bakteri

Test of Homogeneity of Variance					
		Levene Statistic	df1	df2	Sig.
KadarLemak	Based on Mean	4,385	1	58	,041
	Based on Median	4,008	1	58	,050
	Based on Median and with adjusted df	4,008	1	57,689	,050
	Based on trimmed mean	4,226	1	58	,044

### Uji Homogenitas Data dengan Waktu Fermentasi

Test of Homogeneity of Variance					
		Levene Statistic	df1	df2	Sig.
KadarLemak	Based on Mean	6,060	4	55	,000
	Based on Median	4,736	4	55	,002
	Based on Median and with adjusted df	4,736	4	37,103	,003
	Based on trimmed mean	6,022	4	55	,000

### Uji Duncan

KadarLemak											
Duncan*	N	1	2	3	4	5	6				
BBT_120_jam	6	1,9167									
LLA18_120_Jam	6		2,4167								
LLA18_96_jam	6			2,8000							
LLB3_96_jam	6				2,9667						
LLA18_72_jam	6					3,1667					
LLB3_72_jam	6						3,1833				
LLB3_24_jam	6							3,5333			
LLB3_48_jam	6								3,6500		
LLA18_48_jam	6									4,0500	
LLA18_24_jam	6										4,8333
Sig.		1,000	,070	,096	,099	,575	,059	1,000			

Means for groups in homogeneous subsets are displayed.

a. Uses Harmonic Mean Sample Size = 6,000

## Lampiran 8. Analisis Statistik Kadar Amilosa

### Uji Normalitas Data

**Tests of Normality**

	Kolmogorov-Smirnov <sup>a</sup>			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
KadarAmilosa	,108	60	,079	,963	60	,066

a. Lilliefors Significance Correction

### Uji Homogenitas Data dengan Jenis Bakteri

**Test of Homogeneity of Variance**

		Levene Statistic	df1	df2	Sig.
KadarAmilosa	Based on Mean	1,172	1	58	,283
	Based on Median	,595	1	58	,444
	Based on Median and with adjusted df	,595	1	57,530	,444
	Based on trimmed mean	1,215	1	58	,275

### Uji Homogenitas Data dengan Waktu Fermentasi

**Test of Homogeneity of Variance**

		Levene Statistic	df1	df2	Sig.
KadarAmilosa	Based on Mean	2,354	4	55	,065
	Based on Median	1,094	4	55	,369
	Based on Median and with adjusted df	1,094	4	37,487	,374
	Based on trimmed mean	2,244	4	55	,076

### Uji Duncan

**KadarAmilosa**

Bakteri_Hari	N	Subset for alpha = 0.05			
		1	2	3	4
LLA18 48 jam	6	17,7094			
LLA18 24 Jam	6	18,2138			
LLB3 24 jam	6	18,3879			
LLB3 48 jam	6		19,4679		
LLA18 72 jam	6		20,2780	20,2780	
LLB3 96 jam	6		20,3652	20,3652	
LLB3 72 jam	6			20,5990	
LLA18 96 jam	6			21,0692	
LLA18 120 Jam	6			21,2117	
LLB3 120 jam	6				22,4955
Sig.		,174	,073	,078	1,000

Means for groups in homogeneous subsets are displayed.

a. Uses Harmonic Mean Sample Size = 6,000.

## Lampiran 9. Analisis Statistik Kadar Gula Pereduksi

### Uji Normalitas Data

Tests of Normality						
	Kolmogorov-Smirnov <sup>a</sup>			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
KadarGulaPereduksi	,087	60	,200*	,965	60	,086

\*. This is a lower bound of the true significance.

a. Lilliefors Significance Correction

### Uji Homogenitas Data dengan Jenis Bakteri

Test of Homogeneity of Variance					
		Levene Statistic	df1	df2	Sig.
KadarGulaPereduksi	Based on Mean	3,699	1	58	,059
	Based on Median	3,034	1	58	,087
	Based on Median and with adjusted df	3,034	1	49,120	,088
	Based on trimmed mean	3,664	1	58	,061

### Uji Homogenitas Data dengan Waktu Fermentasi

Test of Homogeneity of Variance					
		Levene Statistic	df1	df2	Sig.
KadarGulaPereduksi	Based on Mean	9,395	4	55	,000
	Based on Median	6,046	4	55	,000
	Based on Median and with adjusted df	6,046	4	37,223	,001
	Based on trimmed mean	9,139	4	55	,000

### Uji Duncan

KadarGulaPereduksi							
Duncan <sup>a</sup>	N	1	2	3	4	5	6
Bakteri_Hati							
LLA18 24 jam	6	,1417					
LLA18 72 jam	6	,1540	,1540				
LLA18 96 jam	6		,1653	,1653			
LLA18 48 jam	6			,1800	,1800		
LLB3 48 jam	6				,1914	,1914	
LLA18 120 Jam	6					,2050	
LLB3 24 jam	6					,2076	
LLB3 96 jam	6						,2324
LLB3 72 jam	6						,2505
LLB3 120 jam	6						,2777
Sig.		,212	,251	,135	,247	,120	,069
							,1,000

Means for groups in homogeneous subsets are displayed.

a. Uses Harmonic Mean Sample Size = 6,000.

## Lampiran 10. Analisis Statistik Nilai pH

### Uji Normalitas Data

**Tests of Normality**

	Kolmogorov-Smirnov <sup>a</sup>			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
pH	,071	60	,200*	,968	60	,112

\*. This is a lower bound of the true significance.

a. Lilliefors Significance Correction

### Uji Homogenitas Data dengan Jenis Bakteri

**Test of Homogeneity of Variance**

pH	Levene Statistic		df1	df2	Sig.
	Based on Mean	Based on Median			
	,073	,109	1	58	,788
	,109	,109	1	58	,743
	,054		1	58	,817

### Uji Homogenitas Data dengan Waktu Fermentasi

**Test of Homogeneity of Variance**

pH	Levene Statistic		df1	df2	Sig.
	Based on Mean	Based on Median			
	4,249	3,698	4	55	,005
	3,698	3,698	4	21,884	,019
	4,242		4	55	,005

### Uji Duncan

Duncan <sup>a</sup>	N	Significant for alpha = 0.05							
		1	2	3	4	5	6	7	8
LB3 120 jam	6	3,6000							
LB3 96 jam	6		3,7917						
LB3 72 jam	6			3,6583					
LB3 48 jam	6				3,9767				
LA18 120 Jam	6					4,0359			
LA18 48 jam	6						4,1100		
LB3 24 jam	6							4,1583	
LA18 72 jam	6								4,2083
LA18 48 jam	6								4,2850
LA10 24 jam	6								4,5400
Big.		1,000	1,000	1,000	,860	,117	,105	1,000	1,000

Means for groups in homogeneous subsets are displayed

a. Uses Harmonic Mean Sample Size = 6,000

## Lampiran 11. Analisis Statistik Nilai Densitas Kamba

### Uji Normalitas Data

**Tests of Normality**

	Kolmogorov-Smirnov <sup>a</sup>			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
DensitasKamba	,078	60	,200*	,966	60	,095

\*. This is a lower bound of the true significance.

a. Lilliefors Significance Correction

### Uji Homogenitas Data dengan Jenis Bakteri

**Test of Homogeneity of Variance**

		Levene Statistic	df1	df2	Sig.
DensitasKamba	Based on Mean	12,486	1	58	,001
	Based on Median	10,193	1	58	,002
	Based on Median and with adjusted df	10,193	1	51,344	,002
	Based on trimmed mean	12,758	1	58	,001

### Uji Homogenitas Data dengan Waktu Fermentasi

**Test of Homogeneity of Variance**

		Levene Statistic	df1	df2	Sig.
DensitasKamba	Based on Mean	13,049	4	55	,000
	Based on Median	11,223	4	55	,000
	Based on Median and with adjusted df	11,223	4	51,736	,000
	Based on trimmed mean	12,976	4	55	,000

### Uji Duncan

DensitasKamba							
Duncan <sup>a</sup>		Subsets for alpha = 0.05					
Bakteri_Hari	N	1	2	3	4	5	6
LLA18 120 jam	6	16,8333					
LLA18 48 jam	6		19,1667				
LLA18 72 jam	6			20,0833			
LLB3 120 jam	6			20,3333			
LLB3 72 jam	6				21,0833		
LLB3 48 jam	6					22,0833	
LLB3 96 jam	6						22,9167
LLA18 24 Jam	6						23,3333
LLA18 80 jam	6						24,3333
LLB3 24 jam	6						25,0000
Sig.		1,000	1,000	,468	1,000	1,000	,228
							,057

Means for groups in homogeneous subsets are displayed.

a. Uses Harmonic Mean Sample Size = 6,000.

## Lampiran 12. Analisis Statistik Nilai Derajat Putih

### Uji Normalitas Data

#### Tests of Normality

	Kolmogorov-Smirnov <sup>a</sup>			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
DerajatPutih	,088	60	,200*	,965	60	,080

\*. This is a lower bound of the true significance.

a. Lilliefors Significance Correction

### Uji Homogenitas Data dengan Jenis Bakteri

#### Test of Homogeneity of Variance

		Levene Statistic	df1	df2	Sig.
DerajatPutih	Based on Mean	5,179	1	58	,027
	Based on Median	4,646	1	58	,035
	Based on Median and with adjusted df	4,646	1	57,865	,035
	Based on trimmed mean	5,040	1	58	,029

### Uji Homogenitas Data dengan Waktu Fermentasi

#### Test of Homogeneity of Variance

		Levene Statistic	df1	df2	Sig.
DerajatPutih	Based on Mean	,633	4	55	,641
	Based on Median	,373	4	55	,827
	Based on Median and with adjusted df	,373	4	36,664	,826
	Based on trimmed mean	,598	4	55	,666

### Uji Duncan

Bakteri_Hari	N	Subset for alpha = 0.05				
		1	2	3	4	5
LLA18 24 jam	6	-119,6333				
LLB3 24 jam	6	-111,3875				
LLA18 48 jam	6		-56,9061			
LLB3 48 jam	6		-54,2926			
LLA18 72 jam	6		-39,0362	-39,0362		
LLA18 96 jam	6			-22,0209		
LLB3 72 jam	6				7,3897	
LLA18 120 Jam	6				23,9245	
LLB3 96 jam	6				24,2758	
LLB3 120 jam	6					77,8307
Sig.		,494	,165	,162	,190	,1,000

Means for groups in homogeneous subsets are displayed.

a. Uses Harmonic Mean Sample Size = 6,000.

## Lampiran 13. Analisis Statistik Kapasitas Penyerapan Air

### Uji Normalitas Data

**Tests of Normality**

	Kolmogorov-Smirnov <sup>a</sup>			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
KapasitasPenyerapanAir	,080	60	,200*	,977	60	,311

\*. This is a lower bound of the true significance.

a. Lilliefors Significance Correction

### Uji Homogenitas Data dengan Jenis Bakteri

**Test of Homogeneity of Variance**

		Levene Statistic	df1	df2	Sig.
KapasitasPenyerapanAir	Based on Mean	1,426	1	58	,237
	Based on Median	1,316	1	58	,256
	Based on Median and with adjusted df	1,316	1	51,211	,257
	Based on trimmed mean	1,443	1	58	,234

### Uji Homogenitas Data dengan Waktu Fermentasi

**Test of Homogeneity of Variance**

		Levene Statistic	df1	df2	Sig.
KapasitasPenyerapanAir	Based on Mean	4,500	4	55	,003
	Based on Median	3,295	4	55	,017
	Based on Median and with adjusted df	3,295	4	38,116	,021
	Based on trimmed mean	4,328	4	55	,004

### Uji Duncan

**KapasitasPenyerapanAir**

Bakteri_Hari	N	Subset for alpha = 0.05			
		1	2	3	4
LLB3 72 jam	6	,8137			
LLA18 72 jam	6	,8387	,8387		
LLB3 48 jam	6	,9180	,9180	,9180	
LLA18 120 Jam	6	,9374	,9374	,9374	
LLA18 48 jam	6		,9625	,9625	
LLB3 24 jam	6			1,0045	
LLB3 96 jam	6			1,0090	
LLA18 96 jam	6			1,0612	1,0612
LLB3 120 jam	6			1,0634	1,0634
LLA18 24 Jam	6				1,1888
Sig.		,095	,095	,063	,075

Means for groups in homogeneous subsets are displayed.

a. Uses Harmonic Mean Sample Size = 6,000.

## Lampiran 14. Analisis Statistik Kelarutan

### Uji Normalitas Data

**Tests of Normality**

	Kolmogorov-Smirnov <sup>a</sup>			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
Kelarutan	,109	60	,073	,963	60	,063

a. Lilliefors Significance Correction

### Uji Homogenitas Data dengan Jenis Bakteri

**Test of Homogeneity of Variance**

		Levene Statistic	df1	df2	Sig.
Kelarutan	Based on Mean	24,604	1	58	,000
	Based on Median	18,046	1	58	,000
	Based on Median and with adjusted df	18,046	1	47,473	,000
	Based on trimmed mean	24,134	1	58	,000

### Uji Homogenitas Data dengan Waktu Fermentasi

**Test of Homogeneity of Variance**

		Levene Statistic	df1	df2	Sig.
Kelarutan	Based on Mean	16,325	4	55	,000
	Based on Median	13,528	4	55	,000
	Based on Median and with adjusted df	13,528	4	36,317	,000
	Based on trimmed mean	16,250	4	55	,000

### Uji Duncan

	Bakteri Hari	Klarutan						
		N	1	2	3	4	5	6
	LLA18 24 jam	6	2,3251					
	LLB3 48 jam	6		3,8053				
	LLA18 72 jam	6		4,6667	4,6667			
	LLB3 24 jam	6			5,6353			
	LLB3 72 jam	6				6,7970		
	LLB3 96 jam	6					7,9587	
	LLB3 120 jam	6					8,6386	8,6386
	LLA18 120 jam	6						9,2756
	LLA18 48 jam	6						10,6172
	LLA18 96 jam	6						11,2970
	Sig.		1,000	,138	,096	1,000	,238	,270
								,239

Means for groups in homogeneous subsets are displayed.

a. Uses Harmonic Mean Sample Size = 6,000.

## Lampiran 15. Analisis Statistik *Swelling Volume*

### Uji Normalitas Data

Tests of Normality						
	Kolmogorov-Smirnov <sup>a</sup>			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SwellingPower	,073	60	,200*	,979	60	,400

\*. This is a lower bound of the true significance.

a. Lilliefors Significance Correction

### Uji Homogenitas Data dengan Jenis Bakteri

Test of Homogeneity of Variance						
		Levene Statistic	df1	df2	Sig.	
SwellingPower	Based on Mean	,061	1	58	,806	
	Based on Median	,080	1	58	,779	
	Based on Median and with adjusted df	,080	1	57,689	,779	
	Based on trimmed mean	,074	1	58	,787	

### Uji Homogenitas Data dengan Waktu Fermentasi

Test of Homogeneity of Variance						
		Levene Statistic	df1	df2	Sig.	
SwellingPower	Based on Mean	1,169	4	55	,334	
	Based on Median	,799	4	55	,531	
	Based on Median and with adjusted df	,799	4	39,506	,533	
	Based on trimmed mean	1,129	4	55	,352	

### Uji Duncan

SwellingPower											
Duncan*	N	1	2	3	4	5	6				
Balden_Hari											
LLA18 24 jam	6	5,1666									
LLA18 48 jam	6		7,0233								
LLB3 24 jam	6			7,9999							
LLA18 72 jam	6				8,1184						
LLB3 48 jam	6					8,8563					
LLA18 96 jam	6						9,7688				
LLB3 72 jam	6							10,2405			
LLA18 120 jam	6								10,3685		
LLB3 96 jam	6									11,4561	
LLB3 120 jam	6										12,6843
Sign.		1,000	1,000	,091	,061	,241	1,000	1,000			

Means for groups in homogeneous subsets are displayed.

a. Uses Harmonic Mean Sample Size = 6.000.

## Lampiran 16. Analisis Statisti Independent T-test

Independent Samples Test										
	Levene's Test for Equality of Variances					Test for Equality of Means				
	F	Sig.	t	df	Sig. (2-tailed)	Mean Difference	Std. Error Difference	95% Confidence Interval of the Difference		
KadarAs	Equal variances assumed	,181	,672	-3,469	,58	,001	-1,26062	,36334	-1,98793	-,53330
	Equal variances not assumed			-3,469	57,908	,001	-1,26062	,36334	-1,98793	-,53330
KadarBu	Equal variances assumed	1,821	,182	2,716	58	,099	,15646	,05762	,04113	,27180
	Equal variances not assumed			2,716	56,379	,099	,15646	,05762	,04106	,27187
KadarLemak	Equal variances assumed	4,205	,041	1,860	58	,088	,40333	,21679	-,03063	,83729
	Equal variances not assumed			1,860	54,387	,088	,40333	,21679	-,03124	,83791
KadarProtein	Equal variances assumed	4,902	,031	-11,802	58	,000	-6,53660	,55384	-7,64522	-5,42798
	Equal variances not assumed			-11,802	51,794	,000	-6,53660	,55384	-7,64806	-5,42514
KadarAmilosa	Equal variances assumed	1,172	,283	-1,356	58	,190	-,56669	,41781	-1,40304	,26966
	Equal variances not assumed			-1,356	57,985	,190	-,56669	,41781	-1,40304	,26966
KadarGulaPereduhui	Equal variances assumed	1,699	,059	-7,736	58	,000	-,06256	,00809	-,07875	-,04637
	Equal variances not assumed			-7,736	51,400	,000	-,06256	,00809	-,07879	-,04633
pH	Equal variances assumed	,063	,802	7,318	58	,000	,35887	,04901	,26056	,45677
	Equal variances not assumed			7,318	57,771	,000	,35887	,04901	,26056	,45678
DemokrasiAmanah	Equal variances assumed	12,485	,001	-2,318	58	,015	-,15333	,63905	-2,75247	,21419
	Equal variances not assumed			-2,318	47,010	,015	-,15333	,63905	-2,75857	,20910
DerajatPutih	Equal variances assumed	5,179	,027	-2,173	58	,034	-,3527150	,1623459	-67,76945	-2,77372
	Equal variances not assumed			-2,173	53,887	,034	-,3527150	,1623459	-67,82236	-2,73082
KapastitasPemerintahanAir	Equal variances assumed	1,425	,237	9,24	58	,359	,03598	,03893	-,04194	,11391
	Equal variances not assumed			9,24	53,684	,359	,03598	,03893	-,04208	,11405
Ketulanan	Equal variances assumed	24,604	,000	1,397	58	,168	,1,06931	,76534	-,46268	,260129
	Equal variances not assumed			1,397	42,979	,170	,1,06931	,76534	-,47416	,281377
SwellingPower	Equal variances assumed	,001	,806	-4,224	58	,000	-,215628	,51048	-3,17910	-1,13445
	Equal variances not assumed			-4,224	57,986	,000	-,215628	,51048	-3,17911	-1,13444

### Lampiran 17. Analisis Statistik *One Way* ANOVA

ANOVA						
		Sum of Squares	df	Mean Square	F	Sig.
KadarAir	Between Groups	91,236	9	10,137	10,680	,000
	Within Groups	47,458	50	,949		
	Total	138,694	59			
KadarAbu	Between Groups	2,859	9	,318	40,033	,000
	Within Groups	,397	50	,008		
	Total	3,255	59			
KadarLemak	Between Groups	36,921	9	4,102	32,008	,000
	Within Groups	6,408	50	,128		
	Total	43,330	59			
KadarProtein	Between Groups	897,793	9	99,755	500,109	,000
	Within Groups	9,973	50	,199		
	Total	907,766	59			
KadarAmilosa	Between Groups	124,342	9	13,816	21,354	,000
	Within Groups	32,349	50	,647		
	Total	156,692	59			
KadarGulaPereduksi	Between Groups	,101	9	,011	39,958	,000
	Within Groups	,014	50	,000		
	Total	,116	59			
pH	Between Groups	3,881	9	,431	156,295	,000
	Within Groups	,138	50	,003		
	Total	4,019	59			
DensitasKamba	Between Groups	340,483	9	37,831	108,090	,000
	Within Groups	17,500	50	,350		
	Total	357,983	59			
DerajatPutih	Between Groups	209434,431	9	23270,492	54,068	,000
	Within Groups	21519,544	50	430,391		
	Total	230953,975	59			
KapasitasPenyerapanAir	Between Groups	,673	9	,075	5,625	,000
	Within Groups	,665	50	,013		
	Total	1,338	59			
Kelarutan	Between Groups	477,820	9	53,091	54,259	,000
	Within Groups	48,924	50	,978		
	Total	526,743	59			
SwellingPower	Between Groups	262,499	9	29,167	42,951	,000
	Within Groups	33,953	50	,679		
	Total	296,452	59			

## Lampiran 18. Analisa Korelasi

Correlations													
	KadarAir	KadarAbu	KadarProtein	KadarLemak	KadarAmilos a	GulaPereduksi	pH	DensitasKamb a	DerajatPutih	KapasitasPenyerapanAir	Kelarutan	SwellingVolu me	
KadarAir	Pearson Correlation	1	,283*	,263*	,132	-,415**	,009	-,113	,275*	-,297*	,012	-,269*	-,181
	Sig. (2-tailed)		,029	,043	,314	,001	,943	,391	,034	,021	,929	,038	,166
	N	60	60	60	60	60	60	60	60	60	60	60	60
KadarAbu	Pearson Correlation	,283*	1	,599**	-,540**	-,560**	-,598**	,625**	,226	-,690**	,360**	-,525**	-,716**
	Sig. (2-tailed)	,029		,000	,000	,000	,000	,000	,082	,000	,006	,000	,000
	N	60	60	60	60	60	60	60	60	60	60	60	60
KadarProtein	Pearson Correlation	,263*	,599**	1	-,638**	-,787**	-,560**	,633**	,291*	-,761**	,216	-,495**	-,831**
	Sig. (2-tailed)	,043	,000		,000	,000	,000	,000	,024	,000	,097	,000	,000
	N	60	60	60	60	60	60	60	60	60	60	60	60
KadarLemak	Pearson Correlation	,132	-,540**	-,638**	1	,561**	,851**	-,873**	,075	,649**	-,089	,151	,802**
	Sig. (2-tailed)	,314	,000	,000		,000	,000	,000	,570	,000	,499	,250	,000
	N	60	60	60	60	60	60	60	60	60	60	60	60
KadarAmilosa	Pearson Correlation	-,415**	-,550**	-,787**	,561**	1	,472**	-,535**	-,241	,755**	-,115	,321*	,712**
	Sig. (2-tailed)	,001	,000	,000	,000		,000	,000	,064	,000	,382	,012	,000
	N	60	60	60	60	60	60	60	60	60	60	60	60
GulaPereduksi	Pearson Correlation	,009	-,598**	-,560**	,851**	,472**	1	-,846**	-,164	,662**	-,072	,288*	,729**
	Sig. (2-tailed)	,943	,000	,000	,000	,000		,000	,211	,000	,584	,026	,000
	N	60	60	60	60	60	60	60	60	60	60	60	60
pH	Pearson Correlation	-,113	,625**	,633**	-,873**	-,535**	-,846**	1	,296*	-,766**	,228	,301*	-,797**
	Sig. (2-tailed)	,391	,000	,000	,000	,000	,000		,022	,000	,080	,019	,000
	N	60	60	60	60	60	60	60	60	60	60	60	60
DensitasKamba	Pearson Correlation	,275*	,226	,291*	,075	-,241	-,164	,296*	1	-,453**	,264*	-,258*	-,194
	Sig. (2-tailed)	,034	,082	,024	,570	,064	,211	,022		,000	,041	,046	,137
	N	60	60	60	60	60	60	60	60	60	60	60	60
DerajatPutih	Pearson Correlation	-,297*	-,690**	-,761**	,649**	,755**	,652**	-,766**	-,453**	1	-,113	,493**	,834**
	Sig. (2-tailed)	,021	,000	,000	,000	,000	,000	,000	,000		,390	,000	,000
	N	60	60	60	60	60	60	60	60	60	60	60	60
KapasitasPenyerapanAir	Pearson Correlation	,012	,350**	,216	-,089	-,115	-,072	,228	,264*	-,113	1	-,003	-,176
	Sig. (2-tailed)	,929	,006	,097	,499	,382	,584	,080	,041	,390		,982	,179
	N	60	60	60	60	60	60	60	60	60	60	60	60
Kelarutan	Pearson Correlation	-,269*	-,525**	-,495**	,151	,321*	,288*	-,301*	-,258*	,493**	-,003	1	,439**
	Sig. (2-tailed)	,038	,000	,000	,250	,012	,026	,019	,046	,000	,982		,000
	N	60	60	60	60	60	60	60	60	60	60	60	60
SwellingVolume	Pearson Correlation	-,181	-,716**	-,831**	,802**	,712**	,729**	-,797**	-,194	,834**	-,176	,439**	1
	Sig. (2-tailed)	,166	,000	,000	,000	,000	,000	,000	,137	,000	,179	,000	
	N	60	60	60	60	60	60	60	60	60	60	60	60

\*. Correlation is significant at the 0.05 level (2-tailed).

\*\*. Correlation is significant at the 0.01 level (2-tailed).

### Lampiran 19. Perhitungan Rendemen Tepung Beras Merah Fermentasi Terbaik

$$\text{Rendemen \%} = \frac{\text{berat tepung (g)}}{\text{berat beras merah (g)}} \times 100\%$$

(Indriyani *et al.*, 2013)

- Perhitungan rendemen tepung beras merah fermentasi 120 jam menggunakan bakteri *Lactobacillus fermentum* (*batch 1*)

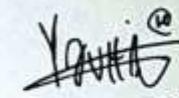
$$\begin{aligned}\text{Rendemen \%} &= \frac{205 \text{ g}}{300 \text{ g}} \times 100\% \\ &= 68,33\%\end{aligned}$$

- Perhitungan rendemen tepung beras merah fermentasi 120 jam menggunakan bakteri *Lactobacillus fermentum* (*batch 2*)

$$\begin{aligned}\text{Rendemen \%} &= \frac{207 \text{ g}}{300 \text{ g}} \times 100\% \\ &= 69\%\end{aligned}$$

- Rata-rata perhitungan rendemen tepung beras merah fermentasi 120 jam menggunakan bakteri *Lactobacillus fermentum* *batch 1* dan *batch 2*

$$\begin{aligned}\text{Rata-rata rendemen (\%)} &= (68,33 + 69) / 2 \\ &= 68,67\%\end{aligned}$$



YOUTTA HARTONO



PLAGIARISM  
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**7.93% PLAGIARISM APPROXIMATELY**

## Report #10513152

PENDAHULUAN Latar Belakang Beras diperoleh dari hasil pengolahan gabah yaitu biji padi yang telah dipisahkan dari tanaman padi (*Oryza sativa L.*). Beras dibedakan menjadi beberapa kelompok berdasarkan kandungan patinya. Pati dalam beras terdiri dari amilosa dan amilopektin yang menentukan kepuenan nasi. Semakin rendah kadar amilosa atau semakin tinggi kadar amilopektin, maka semakin lekat atau pulen nasi yang dihasilkan. **Beras dengan kadar amilosa lebih dari 2% disebut beras bukan ketan atau beras biasa.** Berdasarkan kandungan amilosanya, beras (bukan ketan) digolongkan menjadi 4 golongan, yaitu beras beramilosa tinggi (25–33%), beras beramilosa sedang (20–25%), beras beramilosa rendah (9–20%) dan beras dengan kadar amilosa sangat rendah (2–9%) (Koswara, 2009). Selain itu beras juga bisa dibedakan berdasarkan warnanya. Beberapa jenis beras yang dapat dibedakan berdasarkan warnanya yaitu beras putih, beras hitam, beras ketan dan beras merah. **Beras merah (*Oryza nivara*) pada umumnya merupakan beras pecah kulit yang hanya dipisahkan bagian sekamnya (tanpa proses penyosohan) sehingga kulit arinya masih melekat pada endosperm.** Adanya proses tersebut maka beras merah masih memiliki lebih banyak kandungan gizi dibandingkan dengan beras putih. **Kulit arinya yang terdapat pada beras**